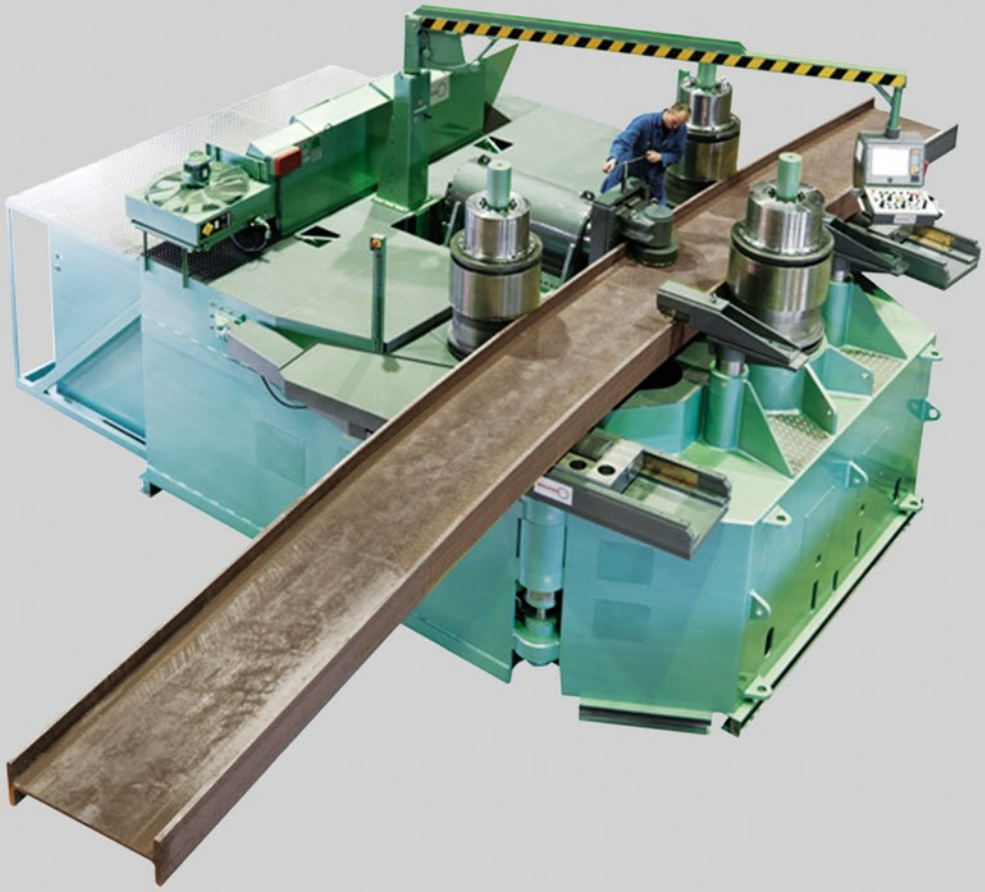
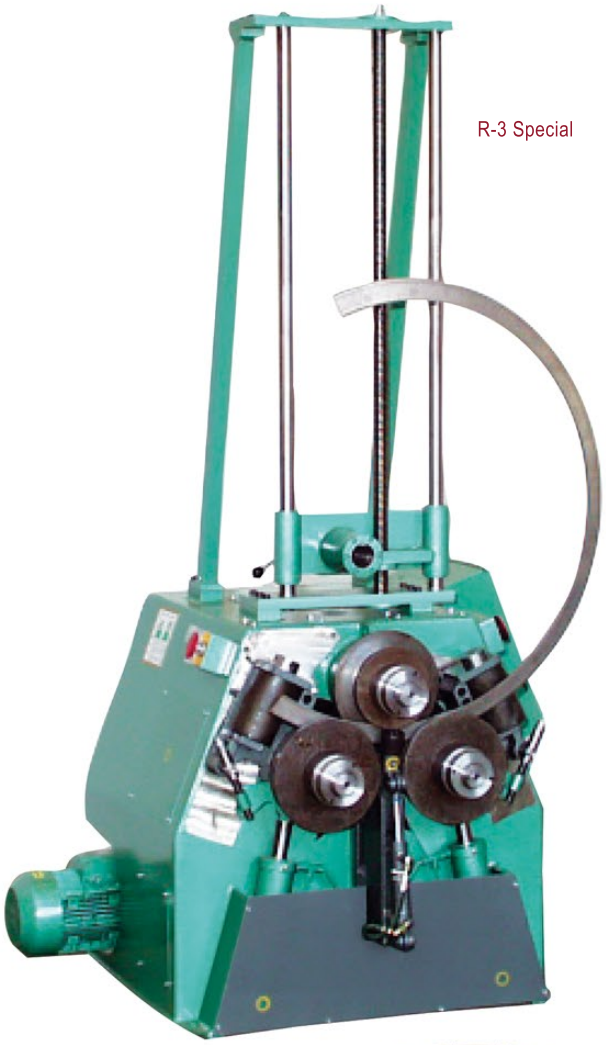
ROUNDO
Section Bending Machines
Type R-3 through R-16-S



ROUNDO

Roundo Section Bending Machines
Largest selection on the market



R-3 Special

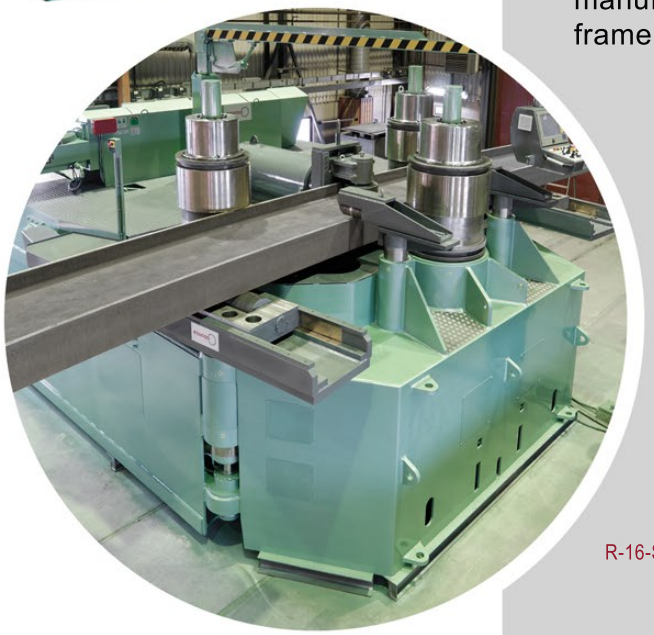
ROUNDO offers the largest selection of section bending machines on the market. We produce over 20 different standard sizes, from the R-3, our smallest machine, to the R-16-S. Our machines are always more powerful and more heavily proportioned in terms of frame, shaft size, bearings and drive torque than machines from other suppliers. CNC controls and a wide array of options are available for all models.

ANY TYPE OF APPLICATION

R-3 is a basic machine for all types of section bending. The guide rolls are manually adjusted and fixed to the swing arms. The range of "S"-models offers enhanced versatility due to the unique design of the hydraulic guide rolls.

MAIN ADVANTAGES WITH ROUNDO BENDING MACHINES

- **Heaviest proportioned main frame**
  The main frame on all ROUNDO section bending machines is welded steel construction, machined and line bored using the heaviest components of any comparable machine for added strength and rigidity. ROUNDO is the only manufacturer who stress-relieves every frame after welding.



R-16-S

Picture on the cover page:
R-16-S

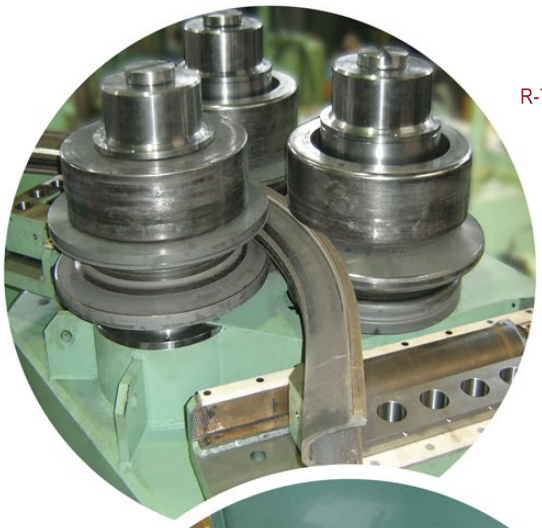
ROUNDO is the worlds leading manufacturer of plate and section bending machines. The company was formed in 1964 and has delivered more than 16,000 machines to satisfied customers around the globe. ROUNDO machines are world-renowned for outstanding performance, reliability and quality.

- **Largest shaft diameters and bearing sizes**
  Roll shafts are made from high-strength chrome-nickel alloy steel,and are the largest diameter shafts of any comparable machine. These heavily proportioned shafts help minimize deflection, resulting in improved bending. The roll shafts are journalled in oversized SKF roller bearings for greatest efficiency and long life. The standard tooling is a combination set for bending angles both leg-out and leg-in, flat bar on flat and on edge, T-bar stem-out and stem-in as well as stem-down, small square bar and even small solid round bar. Normally, no additional spacers are required.

- **Highest drive torque and rotation speed**
  ROUNDO section bending machines provide the greatest drive torque of any comparable machine. Greater drive torque means the section can generally be rolled in fewer passes, often resulting in less deformation to the section being rolled. All three rolls are driven at all times. The maximum rotation speed on all models is generally 7 m/min, considerably higher than other comparable machines.

- **Greatest bending roll force**
  The two lower rolls are individually adjusted by hydraulic cylinders. The rolls are sized to allow ROUNDO section bending machines to generate more bending power than any comparable machine, providing the largest section modulus capacity.

- **Most powerful guide rolls**
  ROUNDO section bending machines feature the largest, most powerful guide rolls available on the market. This allows them to take the twist out of the most massive sections within the capacity of the machine. The hardened steel guide rolls, including "leg-in" guide rolls, are standard on every model.


R-72-S


R-62-S


R-9-S

Type R-3-S to R-16-S

R-72-S

R-72-S

R-11-S

The "S" models are suitable for all types of section. The three bending shafts are journalled in heavy duty SKF ball bearings. The guide rolls are hydraulically adjustable in three directions on most of the models. The hardened steel guide rolls are used to control the attitude of the material going into and coming out of the bending rolls. They are used when bending angle leg-out and leg-in and can be effective in many other bending applications.

STANDARD EQUIPMENT R-3-S to R-16-S

- **Drive on all three rolls.**
  - R-3-S and R-4-S: Infinitely variable rotation speed via hydraulic motor.
  - R-52-S to R-72-S: Infinitely variable rotation speed via double hydraulic motors one for the top roll and one for the lower rolls.
  - R-9-S to R-16-S: Infinitely variable rotation speed via hydraulic motors, one for each roll.

R-52-S

- Automatic compensation for the speed difference between the rolls.
  - R-3-S to R-4-S: Via adjustable slip clutch.
  - Other models: Compensation built into the hydraulic system.
- Hydraulic adjustment of the lower rolls.
- Digital display showing the position of the lower rolls.
- Hydraulically operated guide rolls.
- Set of standard rolls combined for standard angle bars leg-out and leg-in, flat bar on flat and on edge, "T", small round bars and square bars.
- SKF roller bearings in all main journals.
- Emergency stop button.
- Portable control with mini-joysticks for all functions (R-3-S to R-4-S).
- Pendant control with mini-joysticks for all functions including electrical speed adjustment by potentiometer (R-52-S to R-72-S).
- Control panel on swing arm for all functions including electronic speed adjustment by joysticks for rotation and adjustment of lower rolls. (R-9-S to R-16-S).

SPECIAL ROLLS

- Rolls for pipe. Each set of rolls can be designed for one or two different sizes of pipe.
- Rolls for round bar.
- Rolls for square and rectangular tubing.
- Combined rolls for I and U beams the easy way, adjustable for all different sizes covering the capacity of the machine.
- Rolls for high production of rings by spiral bending of flat bar, pipe and other profiles.
- Rolls for special sections and profiles are designed on request.
  In some cases the rolls are made of nylon to avoid marking and tearing on easily damaged sections.
- Universal rolls.
- Beam bending rolls.

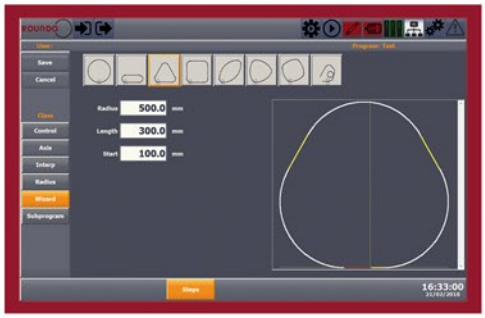
Hydraulic tooling adjustment R-13-S

Hydraulic Beam on edge device ("pulling unit") R-15-S

R-72-S
Special rolls for rail profile

Controls and Optional Equipment

ROUNDO wCNC⁴ is as easy as 1,2,3...



NEW ROUNDO RLC/1
Portable control with joysticks and display

Portable control with joysticks and digital readouts.

CONTROLS

The NEW ROUNDO wCNC⁴ Control is a PC-based CNC control running under Microsoft® Windows, providing an operator-friendly graphical interface. This highly advanced and powerful system can control up to 24 axes, including the main bending rolls, the powered pushing rolls and support devices, and even the special devices used to bend beams and channels on X-X axis.

The NEW ROUNDO wCNC⁴ Control software includes a library of bending wizards to rapidly produce good parts. Even short runs can be efficiently rolled using this system. The CNC Control is available for all models.

The NEW ROUNDO RLC/4 Numeric Control Unit is based on superior quality Siemens hardware. This is our entry level Power Numeric Control Unit capable of managing all the functions necessary to automate the bending process.

- Up to 10 Axis Controllable;
- Up to 30 Steps per Program;
- Editing Possibility by Line.

The NEW ROUNDO RLC/1 Position Control System is a basic positioning control with possibility to preset two values for each axis. The positioning control automatically stops the movement of the bending roll when the pre-set value is reached. The system is designed to make repetitive bends.

Electronic digital readouts are available for all models to improve the positioning accuracy of the bending rolls when adjusted by the operator.

NEW ROUNDO wCNC⁴ control

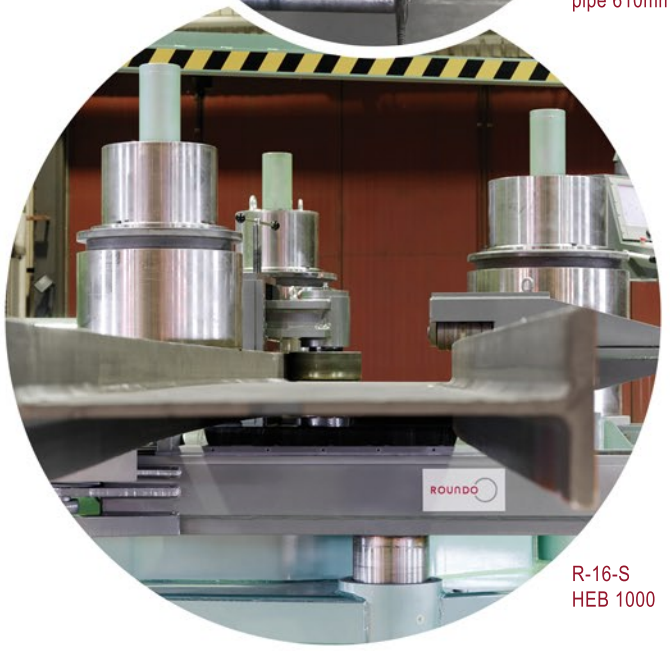
R-3-S

R-9-S

OPTIONAL EQUIPMENT R-3-S to R-16-S

- Combined horizontal/hvertical design (R-3-S to R-72-S).
- Increased rolling speed with full drive torque.
- Digital display showing the positions of the guide rolls (R-3-S to R-72-S).
- Microhydraulic adjustment of the lower rolls.
- Hydraulic axial movement of guide rolls (R-3-S to R-4-S).
- Separate hydraulic drive on the top shaft (R-3-S to R-4-S).
- Motorized height adjustment on swing arm.
- Linear measuring for top roll (R-3-S to R-13-S).
- Extended bending shaft for thin and wide sections (R-3-S to R-13-S).
- Automatic central lubrication system (R-3-S to R-13-S).
- Spiral bending device for production of coils (R-3-S to R-72-S).
- Half pipe equipment to form and bend a half pipe from a flat strip.
- Hydraulic pulling roll unit for bending I- U- and H-beams the hard way.
- Special guide unit for bending I- and U-beams the hard way (R-52-S to R-13-S).
- Pushing roll unit for improved bending of thin sections and angle bars (R-3-S to R-72-S).
- Wide selection of special rolls.
- Mandrel system to improve bending result on hollow sections.
- Pushing unit for small diameters and heavy bending.
- NEW ROUNDO wCNC^4 control.
- NEW ROUNDO RLC/4 Logic control.
- NEW ROUNDO RLC/1 Position control.
- Hydraulic tooling adjustment.

R-15-S
pipe 610mm

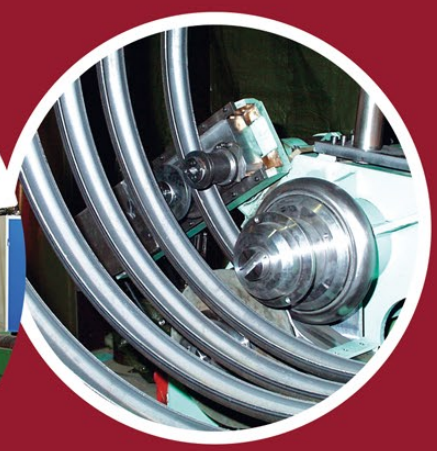


R-16-S
HEB 1000

R-62-S

R-15-S

R-13-S



Half pipe spiral bending

ROUNDO 3-Roll Section Bending Machines

Capacities and Specifications

DATA CAN BE CHANGED WITHOUT PRIOR NOTICE IN CONSIDERATION OF CONTINUING TECHNOLOGICAL IMPROVEMENTS.

Section	R-3	R-3-S	R-4-S	R-52-S	R-62-S	R-72-S
	75 x 75 x 7 To Ø 750 4)	80 x 80 x 10 To Ø 800 4)	100 x 100 x 12 To Ø 1000 4)	120 x 120 x 12 To Ø 1250 4)	150 x 150 x 16 To Ø 1000 4)	160 x 160 x 20 To Ø 1600 4)
	60 x 60 x 6 To Ø 750 4)	80 x 80 x 10 To Ø 1000 4)	100 x 100 x 10 To Ø 1000 4)	100 x 100 x 12 To Ø 1250 4)	130 x 130 x 15 To Ø 1200 4)	150 x 150 x 20 To Ø 1600 4)
	70 x 70 x 8 To Ø 750 4)	80 x 80 x 9 To Ø 700 4)	100 x 100 x 12 To Ø 800 4)	120 x 120 x 13 To Ø 1250 4)	150 x 150 x 15 To Ø 1200 4)	160 x 160 x 20 To Ø 1400 4)
	60 x 60 x 7 To Ø 750 4)	80 x 80 x 9 To Ø 1300 4)	100 x 100 x 12 To Ø 1500 4)	100 x 100 x 12 To Ø 1500 4)	130 x 130 x 15 To Ø 1700 4)	150 x 150 x 20 To Ø 2000 4)
	70 x 70 x 8 To Ø 750 4)	100 x 100 x 12 To Ø 1000 4)	120 x 120 x 13 To Ø 1200 4)	140 x 140 x 15 To Ø 1250 4)	150 x 150 x 15 To Ø 1300 4)	160 x 160 x 20 To Ø 1500 4)
	75 x 15 to Ø 500 4)	80 x 18 To Ø 800 4)	100 x 25 to Ø 700 4)	120 x 25 To Ø 1000 4)	150 x 30 To Ø 1000 4)	175 x 40 To Ø 1200 4)
	200 x 20 to Ø 500 4)	180 x 20 To Ø 500 4)	200 x 35 to Ø 600 4)	250 x 30 To Ø 1000 4)	250 x 40 To Ø 1000 4)	350 x 50 To Ø 900 4)
	45 x 45 Ø 450 4)	50 x 50 To Ø 500 4)	60 x 60 to Ø 600 4)	70 x 70 To Ø 800 4)	90 x 90 To Ø 1200	110 x 110 To Ø 1500 4)
	Ø 50 to Ø 500	Ø 60 to Ø 600	Ø 70 to Ø 700	Ø 80 to Ø 800	Ø 100 To Ø 1000	Ø 125 To Ø 1200
	OD 76 To Ø 750	OD 76 To Ø 700	OD 100 To Ø 1100	OD 142 To Ø 1800	OD 170 To Ø 2000	OD 190 To Ø 2500
	50 x 50 x 5 1)	65 x 65 x 6 1)	90 x 90 x 5 1)	100 x 100 x 6,5 1)	120 x 120 x 8 1)	150 x 150 x 8 1)
	IPE 140 To Ø 700	IPE 140 2) To Ø 600	IPE 160 2) To Ø 800	IPE 200 2) To Ø 900	IPE 300 2) To Ø 1100	IPE 360 2) To Ø 1500
	–	Max section modulus 18-25cm^3	HEA 120 To Ø 800	HEA 140 To Ø 900	HEA 180 To Ø 1100	HEA 240 To Ø 1500
	–	Max section modulus 18-25cm^3	HEB 100 To Ø 800	HEB 120 To Ø 900	HEB 160 To Ø 1100	HEB 200 To Ø 1500
	UPN 140 x 60 To Ø 700	UPN 140 x 60 2) To Ø 600	UPN 160 x 65 2) To Ø 800	UPN 200 x 75 2) To Ø 900	UPN 300 x 100 2) To Ø 1100	UPN 360 2) To Ø 1200
	UPN 140 x 60 To Ø 800	UPN 140 x 60 2) To Ø 800	UPN 160 x 65 2) To Ø 1000	UPN 200 x 75 2) To Ø 1000	UPN 300 x 100 2) To Ø 1100	UPN 360 2) To Ø 1400
	–	UPN 65 x 42 To Ø 4000	UPN 80 x 45 To Ø 5000	UPN 100 x 50 To Ø 8000	UPN 160 x 65 To Ø 9000	UPN 200 x 75 To Ø 11000
	–	IPE 80 To Ø 1200	IPE 100 To Ø 1500	IPE 120 To Ø 2500	IPE 160 To Ø 3500	IPE 200 To Ø 5000
	–	Max section modulus 18-25cm^3	Max section modulus 30-40cm^3	Max section modulus 45-50cm^3	HEA 140 To Ø 6000 HEB 120 To Ø 2800	HEA 180 To Ø 4500 HEB 160 To Ø 3200
Max Section modulus (cm^3) 3):	14	18 - 25	30 - 40	45-50	95 - 110	180 - 320
Diameter of standard rolls (mm):	225	250	310	385	460	550
Diameter of top shaft/lower shafts (mm):	75/75	85/85	105/105	140/120	180/160	240/220
Motor output (kW):	4	5,1/5,5	7.5	11	15	30

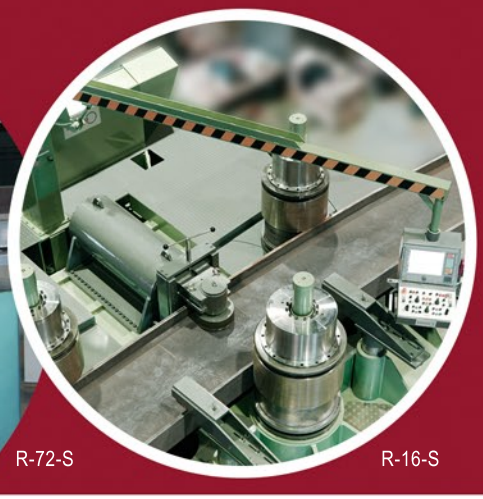
All data are valid for mild steel with yield point 270 N/mm2. All dimensions in the table are in mm.

1) Minimum bending diameter depends on grade of deformation that can be accepted.
2) Machine with extended shafts allows wider sections than specified.
3) Depending on bending diameter.
4) Indicated diameters are valid for max. section in one or few passes. Smaller sections can be bent to smaller diameters.
5) With special small drive rolls.

☐ = With Special Rolls and/or Special Equipment

R-4-S

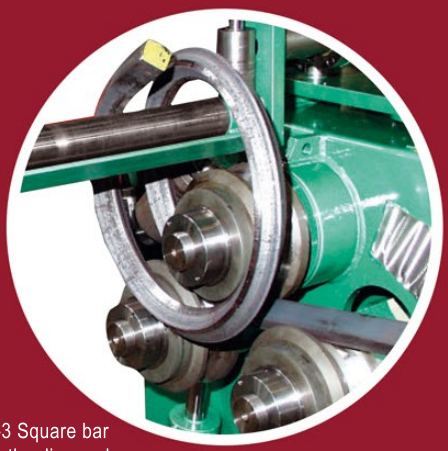
R-72-S



R-16-S

R-9-S	R-11-S	R-13-S	R-15-S	R-16-S	Section
200 x 200 x 28 To Ø 2000 4)	200 x 200 x 28 To Ø 1800 4)	200 x 200 x 28 To Ø 1600 4)	200 x 200 x 28 To Ø 1700 4)	200 x 200 x 28 To Ø 3500 4)	
200 x 200 x 20 To Ø 2000 4)	200 x 200 x 28 To Ø 2000 4)	200 x 200 x 28 To Ø 1800 4)	200 x 200 x 28 To Ø 2000 4)	200 x 200 x 28 To Ø 3500 4)	
200 x 200 x 28 To Ø 1800 4)	200 x 200 x 28 To Ø 1600 4)	200 x 200 x 28 To Ø 1500 4)	200 x 200 x 28 To Ø 1600 4)	200 x 200 x 28 To Ø 3500 4)	
200 x 200 x 20 To Ø 2800 4)	200 x 200 x 28 To Ø 2500 4)	200 x 200 x 28 To Ø 2300 4)	200 x 200 x 28 To Ø 2300 4)	200 x 200 x 30 To Ø 3500 4)	
200 x 200 x 28 To Ø 1800 4)	200 x 200 x 28 To Ø 1600 4)	200 x 200 x 30 To Ø 1600 4)	200 x 200 x 30 To Ø 1600 4)	200 x 200 x 30 To Ø 3500 4)	
300 x 70 To Ø 2800 4)	300 x 70 To Ø 2800 4)	400 x 60 To Ø 3000 4)	500 x 125 To Ø 3000 4)	500 x 150 To Ø 3500 4)	
450 x 70 To Ø 1000 4)	500 x 100 To Ø 1600 4)	650 x 100 To Ø 2000 4)	1000 x 150 To Ø 2000 4)	1000 x 180 To Ø 3500 4)	
145 x 145 To Ø 2000 4)	200 x 200 To Ø 2500	240 x 240 To Ø 2500 4)	310 x 310 To Ø 2500 4)	350 x 350 To Ø 3500 4)	
Ø 170 To Ø 1700	Ø 220 To Ø 2200	Ø 260 To Ø 2000	Ø 380 To Ø 2500	Ø 420 To Ø 3500	
OD 300 To Ø 4000	OD 400 To Ø 6500	OD 508 To Ø 15000	OD 610 1)	OD 660 1)	
200 x 200 x 13 1)	300 x 300 x 13 1)	400 x 400 x 16 1)	400 x 400 x 20 1)	500 x 300 x 30 1)	
IPE 600 To Ø 2500	IPE 600 2) To Ø 2500	INP 750 To Ø 5000	INP 750 To Ø 5000	INP 750 To Ø 3500	
HEA 320 To Ø 2500	HEA 600 2) To Ø 3000	HEA 1000 To Ø 6000	HEM 1000 To Ø 8000	HEM 1000 To Ø 3500	
HEB 280 To Ø 2000	HEB 500 To Ø 3000	HEB 1000 To Ø 8000	HEB 1000 To Ø 6000	HEB 1000 To Ø 3500	
UPN 500 To Ø 2000	UPN 600 2) To Ø 1500	UPN 700 To Ø 4000	UPN 700 To Ø 4000	UPN 700 To Ø 3500	
UPN 500 To Ø 2000	UPN 600 2) To Ø 1500	UPN 700 To Ø 4000	UPN 700 To Ø 4000	UPN 700 To Ø 3500	
UPN 260 x 90 To Ø 10000	UPN 320 x 100 To Ø 20000	UPN 400 To Ø 40000	UPN 700 To Ø 100000	UPN 700 To Ø 100000	
IPE 300 To Ø 13000	IPE 360 To Ø 22000	IPE 600 5) To Ø 30000	IPE 750 To Ø 30000	IPE 750 To Ø 30000	
HEA 220 To Ø 9600 HEB 200 To Ø 5200	HEA 320 To Ø 30000 HEB 280 To Ø 1000	HEA 550 To Ø 30000 HEB 500 To Ø 30000	HEA 800 To Ø 55000 HEB 700 To Ø 40000	HEA 1000 To Ø 55000 HEB 1000 To Ø 40000	
400 - 700	900 - 1500	1300 - 4700	4000 - 7000	7000 - 11000	3) Max Section modulus (cm^3)
740	800	800	840	840	Diameter of standard rolls (mm)
300/280	360/360	360/360	400/400	520/420	Diameter of top shaft/lower shafts (mm)
64	67	70	110	160	Motor output (kW)

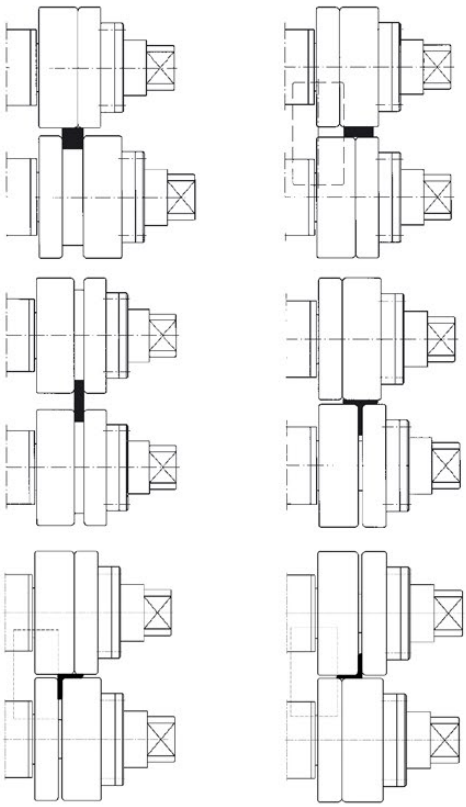
R-15-S



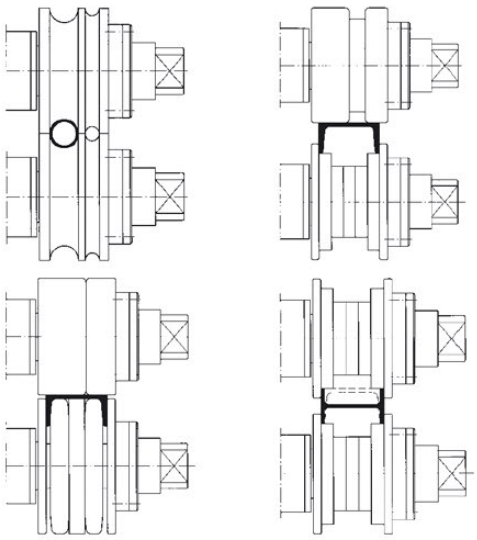
R-3 Square bar
on the diamond

R-3 Special
pushing roll

Example of Standard Rolls



Example of Special Rolls



R-13-S

R-4-S

R-9-S

ROUNDO
Wide range of Special Section Bending Machines

4-R-6-S

4-ROLL SECTION BENDING MACHINES TYPE 4-R-3-S TO 4-R-8-S

- ROUNDO also supplies a range of section bending machines with four rolls.
- In the 4-Roll section bending machine the sections are pinched between top and lower roll,which are also the driven rolls. This offers the possiblity for prebending with extremely short remaining straight ends.
- Perfect machine for vehicle chasis components that requires three dimensional bending.
- Machine with hydraulic guide rolls offers total flexibility.
- Models available with section modulus capacity 12–350 cm³.

ROUNDO 4-Roll Section Bending Machines

Capacities and Specifications

Section	4-R-3-S	4-R-4-S	4-R-5-S	4-R-62-S	4-R-8-S	Section
	75 x 75 x 7 To Ø 800	90 x 90 x 9 To Ø 900	100 x 100 x 12 To Ø 1000	140 x 140 x 15 To Ø 1600	160 x 160 x 20 To Ø 1600	
	75 x 75 x 7 To Ø 1000	90 x 90 x 9 To Ø 1200	100 x 100 x 12 To Ø 1200	130 x 130 x 15 To Ø 1200	160 x 160 x 20 To Ø 2000	
	70 x 70 x 8 To Ø 750	90 x 90 x 10 To Ø 900	100 x 100 x 13 To Ø 1000	140 x 140 x 15 To Ø 1500	160 x 160 x 20 To Ø 1600	
	70 x 70 x 8 To Ø 1000	90 x 90 x 10 To Ø 1200	100 x 100 x 13 To Ø 1500	130 x 130 x 15 To Ø 1700	160 x 160 x 20 To Ø 2000	
	70 x 70 x 8 To Ø 750	90 x 90 x 10 To Ø 900	100 x 100 x 13 To Ø 1200	140 x 140 x 15 To Ø 1500	160 x 160 x 20 To Ø 1600	
	70 x 15 to Ø 1000 85 x 20 to Ø 3600	90 x 15 to Ø 1000 100 x 25 to Ø 3000	100 x 30 to Ø 1000 125 x 30 to Ø 2000	120 x 40 to Ø 1000 150 x 40 to Ø 2000	175 x 40 to Ø 1200 200 x 50 to Ø 2500	
	150 x 25 to Ø 800 150 x 30 to Ø 2000	200 x 30 to Ø 1000 200 x 35 to Ø 2000	250 x 30 to Ø 1000 250 x 40 to Ø 2500	250 x 40 to Ø 1000 250 x 50 to Ø 3000	400 x 50 to Ø 1000 400 x 60 to Ø 2000	
	45 x 45 to Ø 1000 50 x 50 to Ø 2000	55 x 55 to Ø 1000 60 x 60 to Ø 2000	65 x 65 to Ø 650 75 x 75 to Ø 1500	85 x 85 to Ø 1000 95 x 95 to Ø 2000	120 x 120 to Ø 1400 130 x 130 to Ø 2000	
	Ø 50 to Ø 1000 Ø 60 to Ø 2500	Ø 60 to Ø 1000 Ø 75 to Ø 3000	Ø 75 to Ø 700 Ø 85 to Ø 2000	Ø 100 to Ø 1000 Ø 110 to Ø 2000	Ø 140 to Ø 1500 Ø 150 to Ø30500	
	Ø 76 x 5 To Ø 1500	Ø 100 x 6 To Ø 2000	Ø 140 x 8 To Ø 2000	Ø 168 x 8 To Ø 2500	Ø 220 x 10 To Ø 3000	
	60 x 60 x 5 1)	80 x 80 x 6 1)	100 x 100 x 8 1)	120 x 120 x 8 1)	180 x 180 x 10 1)	
	IPE 140 To Ø 1000	IPE 180 To Ø 1200	IPE 220 To Ø 1000	IPE 300 To Ø 1100	IPE 400 To Ø 1800	
	Max section modulus 12 - 24 cm³	Max section modulus 24 - 45 cm³	HEA 120 to Ø 900 HEB 100 to Ø 900	HEA 160 to Ø1100 HEB 140 to Ø 1100	HEA 260 to Ø 2000 HEB 220 to Ø 2000	
	UPN 140 To Ø 1200	UPN 180 To Ø 1200	UPN 220 To Ø 1000	UPN 300 To Ø 1100	UPN 400 To Ø 1600	
	UPN 140 To Ø 1200	UPN 180 To Ø 1200	UPN 220 To Ø 1000	UPN 300 To Ø 1100	UPN 400 To Ø 1600	
Max Section modulus (cm³) 2):	12 - 24	24 - 45	45 - 100	90 - 150	200 - 350	2) Max Section modulus (cm³)
Diameter of standard rolls, top/side (mm):	240/230	310/275	360/300	440/410	550/460	Diameter of standard rolls, top/side (mm)
Diameter of top shaft/side shafts (mm):	75/65	105/75	140/105	180/150	240/200	Diameter of top shaft/side shafts (mm)
Motor output (kW) for machine with CNC: 3)	4 / 7.5 4)	7.5 / 11 4)	18.5	22	39	3) Motor output (kW) for machine with CNC

1) Minimum bending diameter depends on grade of deformations that can be accepted.
2) Depending on bending diameter.
3) Motor output for main pump motor for standard rolling speed 0-7 m/min.
4) Motor output for main pump motor for version with increased rolling speed 0-10 m/min.

= With Special Rolls

All data are valid for mild steel with yield point 270 N/mm2. All dimensions in the table are in mm.
The capacities in this table are valid for circular bending in one or few passes. Capacities for pre-bending, please contact Roundo.

DATA CAN BE CHANGED WITHOUT PRIOR NOTICE IN CONSIDERATION OF CONTINUING TECHNOLOGICAL IMPROVEMENTS.

BEAM BENDING MACHINES

This range of machines is specially developed for heavy beam bending, aiming for the highest possible demands of production speed, quality and capacity. With features like adjustable bending distance and simultaneous movement of pushing and pulling roll, the versatility of these machines is unique.The different ROUNDO models cover up to 15 000 cm³ section modulus and up to 1100 mm beams over X-X axis.

ROUNDO

ROUNDO was founded in 1964 in Sweden and became the world leading brand for profile bending machines and plate rolling with more than 16.000 machines delivered all over the world.

What makes our customers extremely satisfied, are the remarkably high quality, performance, reliability and long service life of ROUNDO equipment, along with our never-ending process of developing and producing superior machines.

Together with Boldrini, ROUNDO is now a division of the Italian Faccin Group, representing the world leaders in designing and manufacturing of angle rolls, plate rolls, dishing and flanging equipment, and special machines. This cooperation has resulted in more than 210 years of experience in metal forming and over 25.000 machines installed worldwide.

By combining organizational skills, the resources of 3 manufacturing sites and more than 100 people devoted to bending machinery and technology, we supply technological advanced new machines and spare parts according to the original ROUNDO design.

ROUNDO division headquarters are located in our new production site in Castiglione delle Stiviere in the North of Italy, an advanced building concerning project, construction technology and dimensions necessary to support our customers' necessities, demanding always bigger and superior machines.

All design and assembly, including wiring and final testing of the machines is done in-house. Our engineers and technicians employ cutting-edge technologies and renowned original ROUNDO experience and know-how. Result are products that represent unique quality, performance and reliability on the global market.

ROUNDO

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